



A U S T R A L I A

PRODUCT **SELECTION** GUIDE



Built for comfort, made for work.

Ankle Boots



Argyle	Argyle Zip	Argyle Zip Bump	Argyle Zip Composite	Argyle Met	Torquay Zip	Torquay Zip EH	Torquay Spin-FX™
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Ankle Boots



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Ankle Boots



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Ladies Boots



Southern Cross®	Southern Cross® Zip	Southern Cross® Zip	Southern Cross® Zip	Southern Cross® Zip Scuff	Parkes Zip	Jarra
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A Brand You Can Trust

When Steel Blue was first established in 1995, we aimed to be the best, rather than just the biggest. Now we're both!

Thanks to a series of clever innovations, such as our Trisole® Comfort Technology and Ortho Rebound® Footbed, we've become Australia's leading supplier of work boots, offering premium safety, durability and our unmatched 100% Comfort Guarantee.

We have a commitment to being socially conscious and seek out partnerships with organisations and initiatives that are important to our wide community of boot wearers.

Our fundraising range of work boots include the Pink or Purple Southern Cross® Ladies, and the Purple Argyle Ladies boot. **\$10 from every pair sold goes to Breast Cancer Care WA.**

\$10 from every pair of our blue boots sold, goes to Beyond Blue, who provide information and support for people affected by anxiety, depression and suicide.



A Company of Firsts

We're known for our innovative thinking, and are proud to deliver the most comfortable, most durable work boots.

Steel Blue was the first Australian safety boot manufacturer to:

- Develop our Trisole® Comfort Technology, a multi-layer sole with extremely effective cushioning and shock absorption.
- Use PORON® in our Trisole® Comfort Technology, which is now the benchmark for safety boots.
- Earn European Safety Footwear Certification CE EN ISO 20345 and USA Safety Footwear Certification ASTM F2413-11.
- Offer a 30-Day 100% Comfort Guarantee on all Steel Blue boots.
- Dedicate a range of boots to raise money for charities – our pink & purple boots for Breast Cancer Care WA and our blue boots for Beyond Blue.
- Become endorsed by the Australian Physiotherapy Association (APA).
- Utilise a Composite Toe Cap, which is airport-friendly and more lightweight than standard safety toe caps.
- Work with a leading manufacturer to design industrial grade zips for our zip-sided boots, for tradies who go in and out of houses all day.
- Use anti-chaff lining.

Our experience and dedication means we've improved industry standards for work boots.

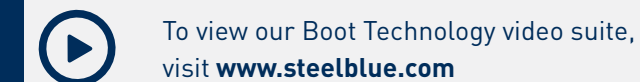
Our Innovative Approach

We understand that your work boots are more than just footwear.

They're protection. They're stability for slippery or uneven surfaces. They're a tool for guiding objects into place and extra leverage for lifting heavier things.

That's why we have a whole team dedicated to researching and developing new technology, so you're even safer and more comfortable, with work boots that go the distance.

As leaders in safety boots, our team of innovators continuously strive to improve and add to our range.



30-Day 100% Comfort Guarantee



We stand behind the comfort and quality of our work boots with our 30-Day 100% Comfort Guarantee.

We were the first safety footwear manufacturer in the world that offered such a rock solid promise. That's how confident we are that Steel Blue has the right work boots for you.



Premium Leather

All Steel Blue boots are made from high quality leather, sourced from environmentally responsible tanneries.

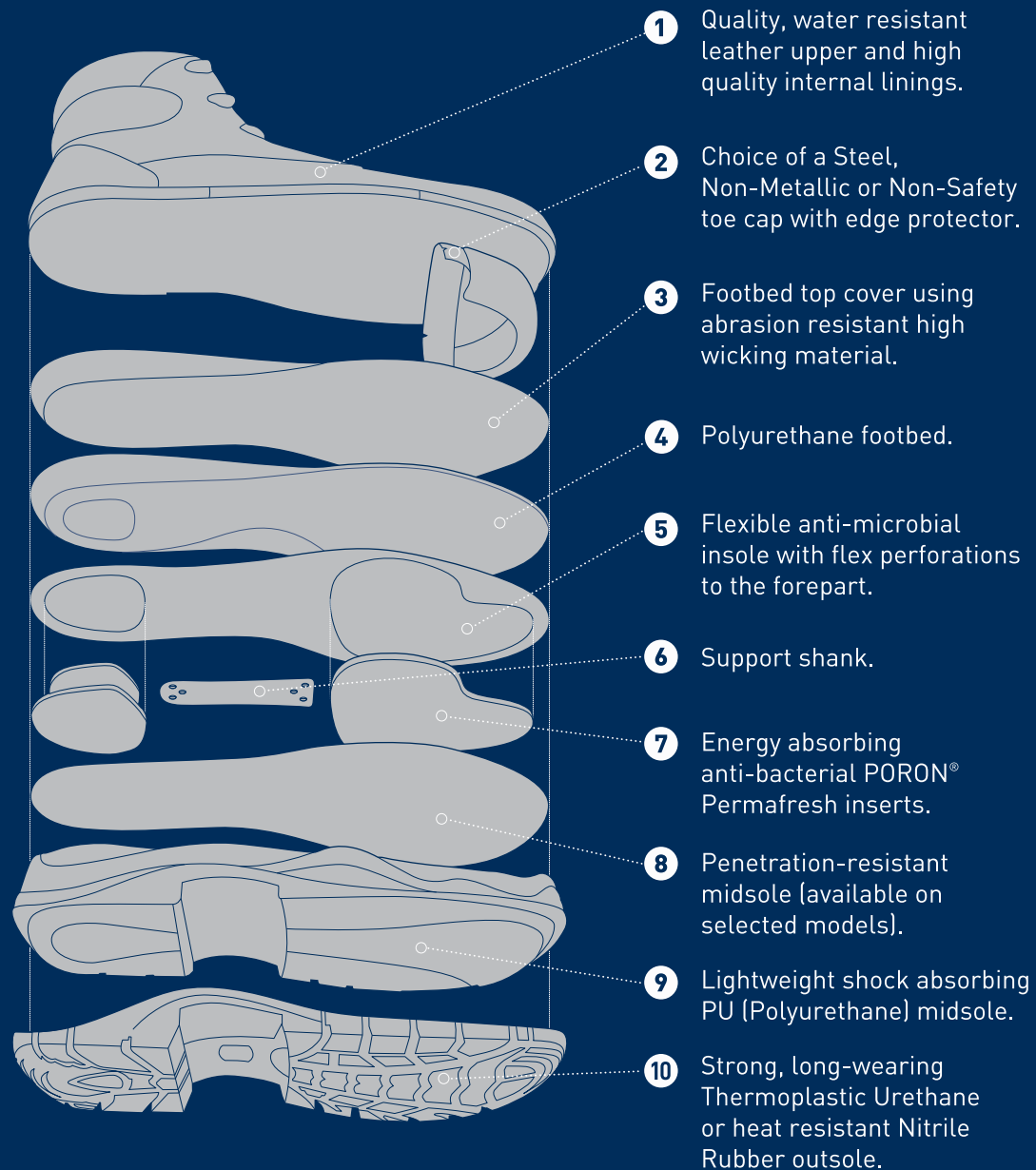


Trisole[®] Comfort Technology

Cushion your feet, knees, hips and lower back from day-to-day fatigue with Steel Blue's unique soling system.

This provides a vital foundation that supports your whole body. Strategically placed pads made of high-tech PORON[®] are placed in the sole and under your foot's peak stress areas. This multi-density soling has been proven as much more effective in cushioning and absorbing shock than a standard footbed.

When you wear your Steel Blue boots, you know you've got the best available foot technology that's backed by our 100% Comfort Guarantee.



- 1 Quality, water resistant leather upper and high quality internal linings.
- 2 Choice of a Steel, Non-Metallic or Non-Safety toe cap with edge protector.
- 3 Footbed top cover using abrasion resistant high wicking material.
- 4 Polyurethane footbed.
- 5 Flexible anti-microbial insole with flex perforations to the forepart.
- 6 Support shank.
- 7 Energy absorbing anti-bacterial PORON[®] Permafresh inserts.
- 8 Penetration-resistant midsole (available on selected models).
- 9 Lightweight shock absorbing PU (Polyurethane) midsole.
- 10 Strong, long-wearing Thermoplastic Urethane or heat resistant Nitrile Rubber outsole.

Built for comfort, made for work.



Steel Toe Cap

Made from hardened steel for premium toe protection.

Featuring a hardened steel toe cap that's designed to meet Australian and New Zealand safety standard AS/NZS 2210.3, this technology offers premium protection for your toes.

Our steel cap boots are capable of resisting a drop force of 200J, 15kN of rolling objects, nail gun puncture and power saw cut.

Steel cap boots are mandatory on many worksites, so they're our most popular choice. We test against corrosion, impact compression and internal dimensions to ensure the toe cap covers the necessary area.



Composite Toe Cap

Non-metallic, electrically non-conductive and lightweight, without compromising on safety.

A major feature of our airport-friendly range of safety boots, this pioneering toe cap technology is electrically non-conductive. Composite toe caps rebound after vertical or roll compression, can be x-rayed, won't rust and also insulate against heat and cold.

Our composite toe cap safety boots are great for FIFO workers because you can easily move through security environments without any hassle. As with our steel cap boots, they prevent injuries from falling objects at a drop force of 200J and are best suited to sites where there's a risk of toe damage from falling or rolling objects.



TPU Outsole

Our Thermoplastic Urethane (TPU) outsole is the all-rounder, suiting most work environments.

The main difference from the Nitrile outsole is that the TPU outsole is more lightweight and is heat resistant to 130°C.

Most of our work boots come standard with a TPU outsole. It's very durable, providing a high tolerance against cuts, abrasion, splitting and cracking, as well as a high resistance to most oils and chemicals. The TPU outsole also provides slip resistance for uneven and slippery surfaces.

If you don't need extreme heat protection, this is the lightweight outsole you need for your work boots.



Nitrile Outsole

With heat resistance to 300°C, our Nitrile outsole is great for working in very hot conditions.

The Nitrile outsole is made from a type of higher heat resistant rubber and forms the outer layer of your work boots. At these high temperatures, there's a 60-second threshold before it reaches melting point.

With superior resistance to abrasion and excellent tear strength, the slip resistant capabilities of Steel Blue's Nitrile outsole actually improves with wear. It's also highly resistant to oil, mild acids and alkali.

As if that wasn't enough, the Nitrile outsole helps reduce the build-up of excess static electricity and is chemical resistant.



Anti-Static

For highly static environments.

Most Steel Blue boots are anti-static, meaning they dissipate the amount of static electricity build-up on your body. In fact, they actually conduct the static electricity through the soles and into the ground.

This offers a level of protection against ignition hazards such as flammable materials and gases.

If you work with flammable materials, ignitable gases, sensitive electronic equipment or in an environment that creates static electricity build-up (where you get 'zapped' from touching doors and machinery), you'll benefit from these Steel Blue boots.



Electrical Hazard

Added electric shock protection.

Our non-conductive footwear is designed as a supplemental form of protection to the wearer from hazardous step potential (the difference in electrical potential between the feet) while standing on the ground. These Steel Blue boots are clearly marked and have a distinct yellow colour plug in the rubber sole. This footwear is not suitable where anti-static properties are needed.

Note: Electrical Hazard footwear is to be used in conjunction with primary protective equipment in areas and environments where there is a need to reduce the risk of electric shock due to accidental contact with live electric wires. EH safety shoes should not be used as the primary source of protection in an electrical hazard environment. A variety of methods such as maintaining appropriate distances, use of isolation methods, use of grounding methods for step voltage control, etc. should be considered to provide protection.



Water Resistant

Extending the life of your boots.

All Steel Blue boots feature waterproof soles and premium quality water resistant leather. This reduces foot odour and bacteria while also extending the life of your work boots.

The leather we use for our work boots is treated all the way through the tanning process so it becomes water resistant. This means it repels water from the surface.

If you work on a site with light exposure to water and wet environments, our water resistant work boots are for you.



Waterproof

Extending the life of your boots.

All Steel Blue boots feature waterproof soles and premium quality water resistant leather. This reduces foot odour and bacteria while also extending the life of your work boots.

The leather we use for our work boots is treated all the way through the tanning process so it becomes water resistant. This means it repels water from the surface.

The highest possible manufacturing standards are applied during the stitching process.

To make the stitching waterproof, it's coated with a seam-sealing tape that prevents water from getting in through the stitch holes.

Steel Blue's waterproof work boots are the best choice for wet, muddy environments such as underground mining.

Superior Impact Protection

Our Met-Guard, or Metatarsal Guard, is BUILT INTO THE BOOT and specially designed to protect the metatarsal area of the foot that extends from the toes.

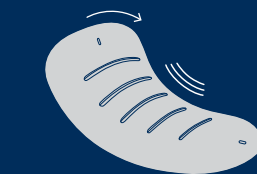
The built in Met-Guard provides superior impact protection and reduces the risk of injury from impact to this part of the foot – without compromising on our complete level of 100% Comfort every day.

This is a popular choice for mining workers, factory hands and drillers, who sometimes need the extra protection the Met-Guard affords.



DO YOU NEED EXTRA PROTECTION?

Look for the Met-Guard icon in the product descriptions.



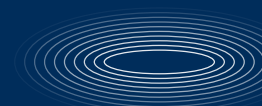
Total Flexibility

The internal Met-Guard has been designed to retain full comfort and flexibility with every step.



Met-Guard

Prevents injury from falling objects at a drop force of 100 joules.



Shock Absorption

Upon impact, the Met-Guard provides a protective barrier to reduce and absorb impact, whilst supporting the natural movement of the foot.



Boot Technology

As a leader in safety boots, we strive to stay at the forefront of innovative technology to give you premium comfort, durability and safety.

Because good work boots mean being able to get the job done.



Built for comfort, made for work.

Outsole



TPU

Our standard durable outsole with heat resistance to 130°C.



Nitrile

Superior resistance to abrasion and heat resistance to 300°C.

Conductivity



Anti-Static

Prevents the build-up of static electricity within your body by dissipating it through the sole.



Electrical Hazard

Non-conductive, offering secondary protection for accidental contact with live electrical currents.

Resistance



Water Resistant

A special tanning process means all Steel Blue boots are water resistant.



Waterproof

Includes a special membrane that prevents water getting into your work boots.



Penetration Resistant

An extra tough steel or composite midsole prevents sharp objects getting through to your foot.



Chemical Resistant

Boots that are resistant against caustic soda and sulphuric acid, and stitched with strong Kevlar® threads.



Metatarsal Guard

Steel Blue's Met-Guard offers composite plated protection for your foot's metatarsal area.

Toe Cap



Steel Toe Cap

Made from hardened steel for premium toe protection.



Composite Toe Cap

Non-metallic, electrically non-conductive and lightweight.



Non-Safety

When toe protection isn't required, our non-safety boots are a lightweight alternative.



Bump Cap

A hardy, polyurethane cap that's directly moulded as part of the midsole.



Scuff Cap

An abrasion resistant, streamlined toe cover that protects more of the boot.



Scuff Guard

Additional protection for the toe area.

Style



Lace Up

A classic fastening for snug, well-fitting work boots.



Pull On

Convenient, easy access work boots with an elastic side.



Zip-Sided

Lace-up for comfort, then use the side zips for quick access.



Spin-FX

A high-tech fastening system made from aircraft-grade steel.

Material



Leather

All Steel Blue boots are made from high quality, long-lasting leather, sourced from environmentally responsible tanneries.

Safety Standards

Our safety boots comply with:

- Australian and New Zealand Safety Footwear Standard **AS/NZS 2210.3.**
- International and European Safety Footwear Certification **EN ISO 20345.**
- American Safety Footwear Certification **ASTM F2413.**

Steel Blue's non-safety work boots also comply with Australian and New Zealand Safety Footwear Standard AS/NZS 2210.5, International and European Safety Footwear Certification EN ISO 20347, and American Safety Footwear Certification ASTM F2892.



Endorsed by the APA

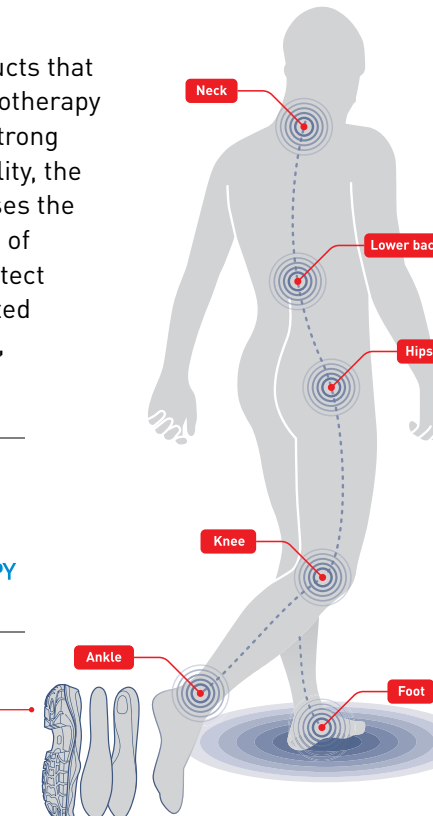
Steel Blue is also the first (and only) Aussie safety boot manufacturer that's been endorsed by the Australian Physiotherapy Association (APA).

The APA only supports products that offer clear benefits for physiotherapy patients. With Steel Blue's strong focus on comfort and durability, the APA's endorsement recognises the technological advancements of our work boots that help protect the wearer from stress-related injuries to the ankles, knees, hips and spine.

Endorsed by:



Trisole® Comfort Technology



Extra Features

Many Steel Blue boots have extra safety features. Refer to our quick guide below to find the right boot for your safety needs.

+ Airport-Friendly				+ Penetration Resistant			
Argyle Zip	317532	Ankle	Page 17	Argyle	382102	Ankle	Page 15
Torquay Zip	627539	Ankle	Page 24	Argyle Zip	382152	Ankle	Page 17
Torquay Zip	617539	Ankle	Page 24	Argyle Zip Met	382852	Ankle	Page 17
Torquay Zip EH	827539	Ankle	Page 24	Argyle Met	382802	Ankle	Page 19
Torquay Spin-FX	327530	Ankle	Page 25	Hobart	382101	Ankle	Page 23
Canberra	617512	Ankle	Page 25	SC Zip Ladies	592761	Ankle	Page 41
Darwin	311401	Mid-Cut	Page 31	Whyalla	382108	Mid-Cut	Page 31
Parkes Zip	317538	Mid-Cut	Page 29	Mackay	382835	High-Leg	Page 35
Tindal Zip	617561	High-Leg	Page 34	Telfer	382833	High-Leg	Page 35
Adelaide	311400	Shoe	Page 36	+ Waterproof			
+ Chemical Resistant				Mackay	382835	High-Leg	Page 35
Warragul	322309	Ankle	Page 26	Telfer	382833	High-Leg	Page 35
Heeler	322315	High-Leg	Page 33	+ Electrical Hazard			
Jarrah	322313	High-Leg	Page 35	Torquay Zip EH	827539	Ankle	Page 24
Jarrah Ladies	522713	High-Leg	Page 41	+ Metatarsal Guard			
+ Electrical Hazard				Argyle Zip Met	382852	Ankle	Page 17
Torquay Zip EH	827539	Ankle	Page 24	Argyle Met	312802	Ankle	Page 18
+ Metatarsal Guard				Mackay	382835	High-Leg	Page 35
Argyle Zip Met	382852	Ankle	Page 17	Telfer	382833	High-Leg	Page 35
Argyle Met	312802	Ankle	Page 18				
Mackay	382835	High-Leg	Page 35				
Telfer	382833	High-Leg	Page 35				

Argyle 312102

The Argyle is a 150mm men's derby style, lace-up ankle boot with padded collar and tongue.

A popular, 100% comfortable choice for Bricklayers, Glaziers and Sand Blasters with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Argyle has anti-static properties and premium water resistant leather available in black, wheat nubuck and whiskey colours.



Colours Sizes



3 - 14 | Full Sizes
5.5 - 13.5 | Half Sizes

312102



Anti-Static



Water Resistant



Steel Toe Cap



TPU Outsole



Lace Up



Leather

STANDARD ARGYLE FEATURES

322102



STANDARD FEATURES



ADDITIONAL FEATURES



Nitrile Outsole

Sizes 15 - 16
Available in Nitrile



382102



STANDARD FEATURES



ADDITIONAL FEATURES



Nitrile Outsole



Bump Cap



Penetration Resistant



332102



STANDARD FEATURES



ADDITIONAL FEATURES



Bump Cap



310102 NON-SAFETY



STANDARD FEATURES



ADDITIONAL FEATURES



Non-Safety Toe Cap



342102



STANDARD FEATURES



ADDITIONAL FEATURES



Nitrile Outsole



Bump Cap



Argyle Zip 312152

One of our most popular styles, the Argyle Zip features an industrial grade side zip for ease of access.

Including laces to ensure a secure and comfortable fit, the Argyle Zip is a popular choice for Tilers, Doc Workers, Plumbers, Warehouse Staff and Couriers.

Crafted from premium water resistant leather, this derby style 150mm work boot includes anti-static properties with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Argyle Zip is available in black full grain leather and wheat or sand nubuck leather.



Colours Sizes



3 - 14 | Full Sizes
6.5 - 12.5 | Half Sizes

312152



322152



332152



342152



382152



382852



317532



310152



Argyle Met 312802

The Argyle Met is a 150mm men's derby style, lace-up ankle boot with padded collar and tongue, featuring a Metatarsal Guard offering impact protection to the metatarsal bones found higher up in the foot.

A popular, 100% comfortable choice for Scaffolders, Factory Hands and Drillers with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Argyle Met has anti-static properties and premium water resistant leather available in black.



Colours **Sizes**



Black

3 - 14 | Full Sizes

6.5 - 12.5 | Half Sizes

312802



Anti-Static



Water Resistant



Steel Toe Cap



TPU Outsole



Metatarsal Guard



Lace Up



Leather

STANDARD ARGYLE MET FEATURES

342802



✓ STANDARD FEATURES



+ ADDITIONAL FEATURES



Black

382802



✓ STANDARD FEATURES



+ ADDITIONAL FEATURES



Black

For a Zip-Sided Met-Guard boot, see Page 17

Southern Cross[®] Scuff 312660

The Southern Cross[®] Scuff is a men's 150mm lace-up ankle boot with a low-cut scalloped, padded collar for ease of movement and a scuff cap to increase the longevity of your work boots.

A popular choice for Carpenters, Construction, Mining and Pipe Layers, these safety boots also feature a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Southern Cross[®] Scuff has anti-static properties and premium water resistant leather and is available in wheat nubuck.



Colours **Sizes**



Wheat

4 - 14 | Full Sizes

6.5 - 12.5 | Half Sizes



Southern Cross[®] Zip Scuff 312661

One of our most popular styles, the Southern Cross[®] Zip Scuff features an industrial grade side zip for ease of access.

Including laces to ensure a secure and comfortable fit, the Southern Cross[®] Zip Scuff is a popular choice for Construction, Warehouse, Fabricators and Indoor Trades.

Crafted from premium water resistant leather, this work boot includes anti-static properties with a TPU outsole heat resistant to 130°C, a 200 joule safety steel toe cap and a new look scuff cap for long lasting boot protection.

The Southern Cross[®] Zip Scuff is available in black full grain leather and wheat or sand nubuck leather.



Colours	Sizes
Black Wheat Sand	4 - 14 Full Sizes 6.5 - 12.5 Half Sizes

312661

Anti-Static	Water Resistant	Steel Toe Cap
Scuff Cap	TPU Outsole	Zip Sided
Lace Up	Leather	

STANDARD SOUTHERN CROSS ZIP SCUFF FEATURES

Southern Cross[®] Zip 312361

The Southern Cross[®] Zip is a men's 150mm ankle work boot with an industrial grade side zip for ease of access.

The Southern Cross[®] Zip is a popular choice for Construction, Warehouse, Fabricators and Indoor Trades. Crafted from premium water resistant leather, this work boot includes anti-static properties with a TPU outsole heat resistant to 130°C, and a 200 joule safety steel toe cap.



Colours	Sizes
Blue	4 - 14 Full Sizes 6.5 - 12.5 Half Sizes

Anti-Static	Water Resistant	Steel Toe Cap	TPU Outsole	Zip Sided	Lace Up	Leather
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Southern Cross[®] Scuff Spin-FX[™] 312630

The Southern Cross[®] Spin-FX[™] is powered by the Boa[®] Closure System, designed to enhance performance and comfort.

Made up of 49 strands of stainless steel (7 bundles of 7), braided together, injected and wrapped with nylon, the Boa[®] Closure System is incredibly strong and durable. The precise tension adjustment alleviates pressure points, offering 100% comfort all day!



Colours	Sizes
Wheat	4 - 14 Full Sizes 6.5 - 12.5 Half Sizes

Anti-Static	Water Resistant	Steel Toe Cap	TPU Outsole	Scuff Cap	Spin FX	Leather
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Hobart 312101

The Hobart is a 145mm men's elastic-sided pull-on ankle boot.

A popular, 100% comfortable choice for Landscapers, Roof Tilers and Scaffolders with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Hobart has anti-static properties and premium water resistant leather available in black, wheat nubuck and winter brown colours.



Colours



Sizes

3 - 14 | Full Sizes
6.5 - 12.5 | Half Sizes

312101



322101



STANDARD FEATURES



ADDITIONAL FEATURES



Nitrile Outsole

Sizes 15 - 16
Available in Nitrile

332101



STANDARD FEATURES



ADDITIONAL FEATURES



Bump Cap

382101



STANDARD FEATURES



ADDITIONAL FEATURES



Nitrile Outsole



Bump Cap



Penetration Resistant

310101 NON-SAFETY



STANDARD FEATURES



ADDITIONAL FEATURES



Non-Safety Toe Cap



Torquay Zip

617539

The Torquay Zip boasts innovative boot technology with a 200 joule safety composite toe cap and scuff guard for protection.

A popular choice for Airport Workers, Maritime Workers and Plant Operators. The stylish upper design features a scalloped collar for ease of movement and an industrial grade zipper for easy on/off.

The Torquay Zip has a TPU outsole heat resistant to 130°C, has anti-static properties and premium water resistant leather available in wheat nubuck and black.



Colours



Sizes

3 - 14 | Full Sizes
6.5 - 12.5 | Half Sizes

617539



627539



827539



Built for comfort, made for work.

Canberra 617512

The Canberra boasts innovative boot technology with a 200 joule safety composite toe cap perfect for FIFO life.

This men's 150mm derby, ankle lace-up style is a popular choice for FIFO workers and prospecting. The Canberra has a TPU outsole heat resistant to 130°C, anti-static properties and premium water resistant leather available in black.



Colours



Sizes

3 - 14 | Full Sizes
6.5 - 12.5 | Half Sizes



Torquay Spin-FX™ 327530

A 150mm ankle boot crafted from water resistant leather and powered with the unique Boa® Closure System.

Made up of 49 strands of stainless steel braided together, injected and wrapped with nylon, the Boa® System is incredibly tough and durable. The precise tension adjustment alleviates pressure points, offering all day comfort.



Colours



Sizes

4 - 14 | Full Sizes
6.5 - 12.5 | Half Sizes



For a High-Leg Airport Friendly boot, see Page 34

Enforcer Zip

320250



- 150mm men's derby style, lace-up ankle boot with an industrial grade zipper.
- Heat resistant Nitrile outsole to 300°C.
- Non-safety toe cap.

Colours	Sizes
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	6 - 14 Full Sizes
Black	6.5 - 12.5 Half Sizes



Leader Zip

320550



- 150mm slim-fit derby style, lace-up ankle boot with an industrial grade zipper.
- Heat resistant Nitrile outsole to 300°C.
- Non-safety toe cap.

Colours	Sizes
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	4 - 9 Full Sizes
Black	5.5 - 9.5 Half Sizes



Warragul

322309



- 150mm men's galosh style, lace-up ankle boot with padded collar.
- Chemical, water resistant leather and abrasion resistant TecTuff® material.

Colours	Sizes
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	3 - 14 Full Sizes
Black	6.5 - 12.5 Half Sizes



For a High-Leg Chemical Resistant boot, see Page 33



Parkes Zip Scuff 312658

The Parkes Zip Scuff is a men's 95mm hiker-style lace-up mid-cut boot with an industrial grade zipper and scuff cap to increase the longevity of your boots.

A popular choice for Warehouse Staff, Construction and Courier Drivers, the boot also features a heat resistant TPU outsole to 130°C, a 200 joule safety steel toe cap and premium water resistant leather available in black and wheat or sand coloured nubuck.



Colours	Sizes
Black Wheat Sand	4 - 14 Full Sizes 6.5 - 12.5 Half Sizes

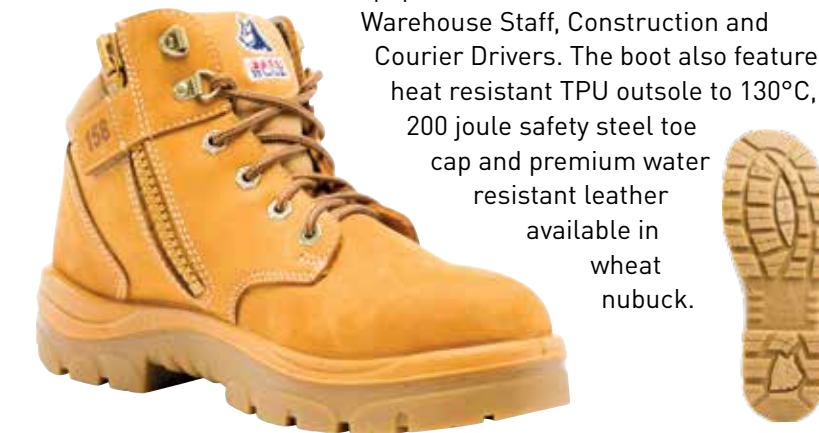
312658

Anti-Static	Water Resistant	Steel Toe Cap
Scuff Cap	TPU Outsole	Zip Sided
Lace Up	Leather	

STANDARD PARKES ZIP SCUFF FEATURES

Parkes Zip 312158

The Parkes Zip is a men's 95mm hiker-style lace-up mid-cut boot with an industrial grade zipper so you don't have to worry about tying up laces every day.



A popular 100% comfortable choice for Warehouse Staff, Construction and Courier Drivers. The boot also features a heat resistant TPU outsole to 130°C, a 200 joule safety steel toe cap and premium water resistant leather available in wheat nubuck.

Colours	Sizes
Wheat	4 - 14 Full Sizes 6.5 - 12.5 Half Sizes

Anti-Static	Water Resistant	Steel Toe Cap	TPU Outsole	Zip Sided	Lace Up	Leather
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Parkes Zip Composite 317538

The Parkes Zip Composite is a 95mm men's hiker style safety boot with padded collar and tongue for all day comfort.

A popular choice for FIFO workers, our lightweight composite toe caps are a non-metallic alternative to steel toe caps, making them Airport Friendly. These elite Toe Caps can be x-rayed, won't rust and also insulate against heat and cold.



Colours	Sizes
Black Wheat	4 - 14 Full Sizes 6.5 - 13.5 Half Sizes

Anti-Static	Water Resistant	Composite Toe Cap	Scuff Guard	TPU Outsole	Zip Sided	Lace Up	Leather
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Whyalla 312108

The Whyalla is a 95mm men's derby style, lace-up mid-cut boot with padded collar and tongue.

A popular, 100% comfortable choice for Bricklayers, Glaziers and Sand Blasters with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Whyalla has anti-static properties and premium water resistant leather available in black and wheat nubuck colours.



Colours



Wheat Black

Sizes

3 - 14 | Full Sizes
6.5 - 12.5 | Half Sizes

312108



382108

STANDARD FEATURES

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-
-
-
-
-

ADDITIONAL FEATURES

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-
-

Wagga

312207

The Wagga is a 110mm men's hiker style, lace-up mid-cut boot with padded collar and tongue.

A popular, 100% comfortable choice for Warehouse Workers, Tour Operators and Road Workers with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap. The Wagga has anti-static properties and premium water resistant leather available in charcoal.



Colours



Charcoal

Sizes

3 - 14 | Full Sizes
6.5 - 12.5 | Half Sizes



Darwin

311401

The Darwin boasts innovative boot technology with a 200 joule safety composite toe cap to leave metal detectors speechless.

This men's sports lace-up style mid-cut boot is a popular choice for Courier Drivers, Warehouse Workers and Stadium Crew. The Darwin has a TPU outsole heat resistant to 130°C, has anti-static properties and is available in black.



Colours



Black

Sizes

4 - 13 | Full Sizes
6.5 - 12.5 | Half Sizes



Portland 312104

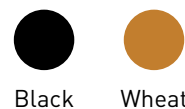
The Portland is a 170mm lace up high-leg boot with a padded collar and tongue that offers 100% comfort.

Crafted from premium leather, the Portland is stitched with tough nylon thread and includes a 200 joule steel toe cap and an anti-static TPU outsole that is capable of withstanding temperatures of up to 130°C.

The Portland is a tough work boot with additional features that are suitable for any work environment. Available in black or wheat nubuck water resistant leather.



Colours Sizes



3 - 14 | Full Sizes
6.5 - 12.5 | Half Sizes

312104



322104



STANDARD FEATURES



ADDITIONAL FEATURES



Built for comfort, made for work.

Heeler 322315

The Heeler is a 250mm men's rigger style, pull-on boot.

A popular, 100% comfortable choice for Rig Workers, Refinery Workers and Mining with a nitrile outsole heat resistant to 300°C and a 200 joule safety steel toe cap.

The Heeler has anti-static properties and premium chemical, water resistant leather and is available in redwood.



Colours Sizes



3 - 14 | Full Sizes
6.5 - 12.5 | Half Sizes

322315



STANDARD HEELER FEATURES

Collie Zip

322099



- 210mm men's high-leg, lace-up boot with an industrial grade zipper for easy on/off.
- 300°C heat resistant Nitrile outsole.
- 200J safety steel toe cap.

Colours	Sizes
---------	-------

		3 - 14 Full Sizes
Wheat	Whiskey	6.5 - 12.5 Half Sizes



Collie Zip Bump

342099



- 210mm men's high-leg, lace-up boot with an industrial grade zipper plus bump cap.
- 300°C heat resistant Nitrile outsole.
- 200J safety steel toe cap.

Colours	Sizes
---------	-------

		3 - 14 Full Sizes
Wheat	Whiskey	6.5 - 12.5 Half Sizes



Tindal Zip

617561



- 170mm derby, high-leg lace-up with industrial-grade zipper for easy on/off.
- TPU outsole heat resistant to 130°C.
- 200J safety steel toe cap.

Colours	Sizes
---------	-------

	6 - 14 Full Sizes
Black	7.5 - 12.5 Half Sizes



Jarrah

322313



- 190mm men's galosh style, lace-up boot with padded collar and bellows tongue.
- 300°C heat resistant Nitrile outsole.
- Chemical, water resistant leather and abrasion resistant TecTuff® material.

Colours	Sizes
---------	-------

	3 - 14 Full Sizes
Black	6.5 - 12.5 Half Sizes



Mackay

382835



- 370mm men's calf-high pull-on boot with padded collar.
- Nitrile outsole heat resistant to 300°C with 200J safety steel toe cap.
- Penetration resistant midsole.

Colours	Sizes
---------	-------

	6 - 14 Full Sizes
Black	7.5 - 12.5 Half Sizes



Telfer

382833



- 350mm men's calf-high galosh style boot with a quick-zip lace system.
- Nitrile outsole heat resistant to 300°C with 200J safety steel toe cap.
- Penetration resistant midsole.

Colours	Sizes
---------	-------

	6 - 14 Full Sizes
Black	7.5 - 12.5 Half Sizes



Adelaide 311400

The Adelaide boasts innovative boot technology with a 200 joule safety composite toe cap to leave metal detectors speechless.

This men's sports lace-up style shoe is a popular choice for Courier Drivers, Warehouse Workers and Stadium Crew. The Adelaide has a TPU outsole heat resistant to 130°C, has anti-static properties and is available in black.



Colours



Black

Sizes

4 - 13 | Full Sizes

6.5 - 12.5 | Half Sizes



Eucla 312126

The Eucla is a men's derby style, lace-up shoe.

A popular, 100% comfortable choice for Warehouse Workers, Hospitality Workers and Retail with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Eucla has anti-static properties and premium water resistant leather available in black.



Colours

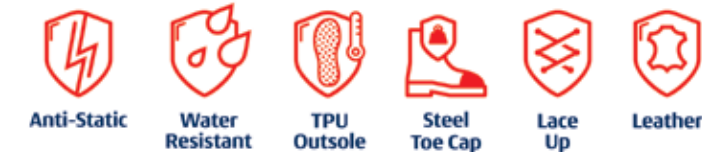


Black

Sizes

3 - 14 | Full Sizes

6.5 - 12.5 | Half Sizes



Manly 316109

The Manly is a men's lace-up executive shoe with a padded collar.

A popular, 100% comfortable choice for Executives, Industrial Sales Reps and Hospitality Workers with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Manly has anti-static properties and premium water resistant leather available in black.



Colours

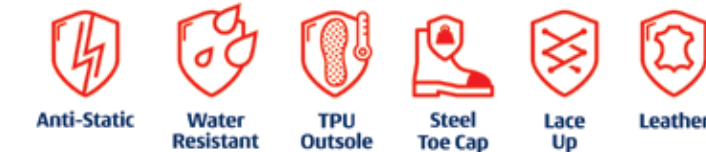


Black

Sizes

5 - 14 | Full Sizes

6.5 - 12.5 | Half Sizes



Harvey 310215

The Harvey is a men's lace-up executive shoe with a padded collar.

A popular, 100% comfortable choice for Executives, Retail and Hospitality Workers with a TPU outsole heat resistant to 130°C.

The Harvey has anti-static properties and premium water resistant leather available in black.



Colours

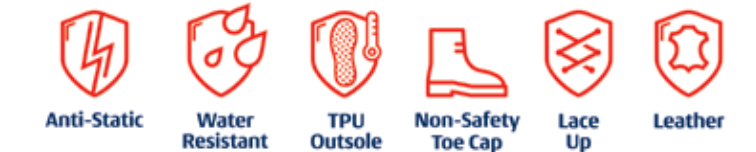


Black

Sizes

5 - 14 | Full Sizes

6.5 - 12.5 | Half Sizes

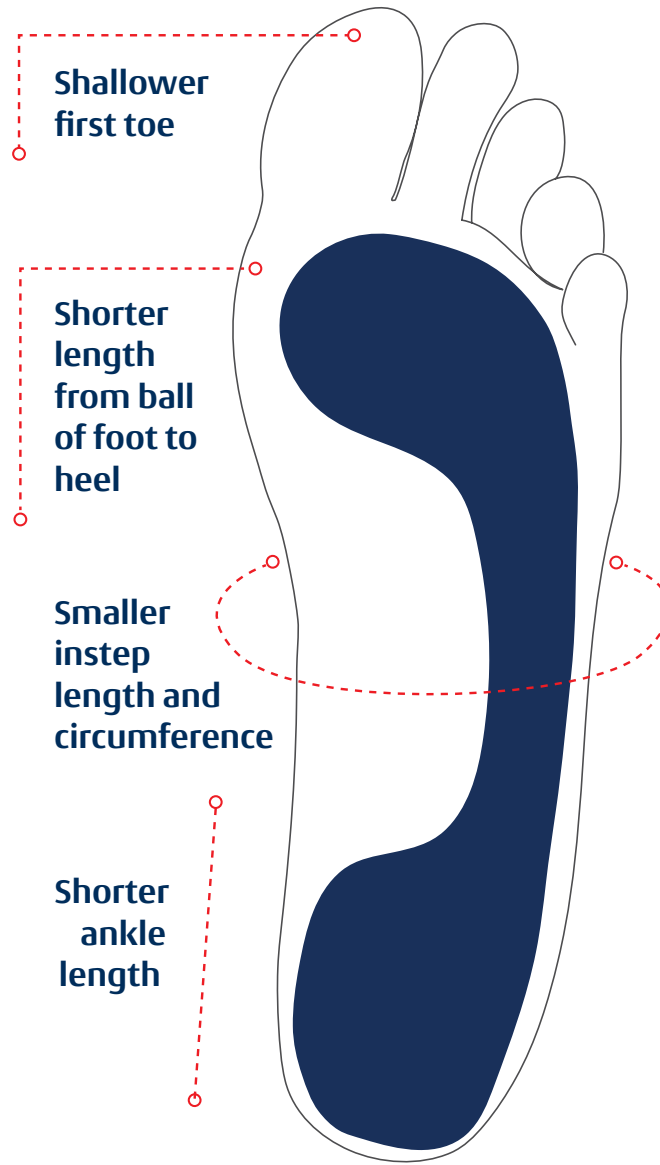


True Ladies Fit

Our ladies safety boots are designed just for women and include a shorter ankle-length and smaller in-step.

Most industrial footwear is made for men, with women wearing smaller versions of men's ranges, but in fact women's feet are anatomically different and not just a scaled down version.

Steel Blue is one of the leading safety footwear brands that is specifically tailored to complement the shape of ladies' feet with a true ladies last.



Argyle Ladies

512702



- 140mm derby style lace-up ankle boot with padded collar and tongue.
- 200J steel toe cap and TPU outsole with heat resistance up to 130°C.

Colours	Sizes
	4 - 11 Full Sizes
Black Wheat Purple	5.5 - 10.5 Half Sizes

Anti-Static	Water Resistant	Steel Toe Cap	TPU Outsole
Lace Up	Leather	CHARITY BOOT	

Argyle Bump Ladies

542702



- 140mm derby style lace-up ankle boot with padded collar and tongue, plus bump cap.
- 200J steel toe cap and Nitrile outsole with heat resistance up to 300°C.

Colours	Sizes
	4 - 11 Full Sizes
Wheat	5.5 - 10.5 Half Sizes

Anti-Static	Water Resistant	Steel Toe Cap	Bump Cap
Nitrile Outsole	Lace Up	Leather	

Hobart Ladies

512701



- 120mm ankle-height elastic-sided pull-on ladies boot.
- 200J steel toe cap and TPU outsole with heat resistance up to 130°C.

Colours	Sizes
	4 - 11 Full Sizes
Black Sand	5.5 - 10.5 Half Sizes

Anti-Static	Water Resistant	Steel Toe Cap	TPU Outsole
Pull On	Leather		

Parkes Zip Ladies

512758



- 95mm hiker style lace-up ankle boot with a side zip.
- 200J steel toe cap and TPU outsole with heat resistance up to 130°C.

Colours	Sizes
	4 - 11 Full Sizes
Black	5.5 - 10.5 Half Sizes

Anti-Static	Water Resistant	Steel Toe Cap	TPU Outsole
Zip Sided	Lace Up	Leather	

Southern Cross[®] Ladies 522760



- 150mm high ankle boot with a scalloped, padded collar for ease of movement.
- 300°C heat resistant Nitrile outsole and a 200J safety steel toe cap.

Colours	Sizes
	4 - 11 Full Sizes
Pink Purple	5.5 - 10.5 Half Sizes



Southern Cross[®] Zip Ladies 522761



- 150mm high ankle boot with a scalloped, padded collar and zipper for easy on/off.
- 300°C heat resistant Nitrile outsole and a 200J safety steel toe cap.

Colours	Sizes
	4 - 11 Full Sizes
Sand	5.5 - 10.5 Half Sizes



Southern Cross[®] Zip Ladies 512761



- 150mm high ankle boot with a scalloped, padded collar and zipper for easy on/off.
- 130°C heat resistant TPU outsole and a 200J safety steel toe cap.

Colours	Sizes
	4 - 11 Full Sizes
Blue Pink	5.5 - 10.5 Half Sizes



Southern Cross[®] Zip PR Ladies 592761



- 150mm high ankle boot with a scalloped, padded collar and zipper for easy on/off.
- 200J safety steel toe cap and penetration resistant midsole.

Colours	Sizes
	4 - 11 Full Sizes
Sand	5.5 - 10.5 Half Sizes



Southern Cross[®] Zip Scuff Ladies 512719



- 150mm high ankle boot with a scalloped, padded collar and zipper for easy on/off.
- 200J safety steel toe cap and penetration resistant midsole.

Colours	Sizes
	4 - 11 Full Sizes
Black Wheat	5.5 - 10.5 Half Sizes



Jarrah Ladies 522713



- 190mm galosh style, lace-up boot with padded collar and bellows tongue.
- Premium chemical, water resistant leather and abrasion resistant TecTuff[®] material.

Colours	Sizes
	4 - 11 Full Sizes
Black	5.5 - 10.5 Half Sizes



Boot Accessories

Our exclusive range of 100% genuine parts and accessories, designed specifically to complement your Steel Blue work boots.

To view our full range of accessories, including laces and zip attachments, please visit our website:

www.steelblue.com

Bamboo Socks



Made from ultra-fine bamboo fabric, these socks are naturally anti-bacterial and eliminate foot odour. The eco-friendly bamboo materials offer anti-static properties, blister protection and all-day comfort.

BLK 4-6 | A-000074 6-10 | A-000076 11-14 | A-000080
SND 4-6 | A-000159 6-10 | A-000160 11-14 | A-000161

Dubbin



Helps repel water, chemicals and oil from the premium leather and increase your Steel Blue safety boots' longevity.

45g A-000014

Polish



To impart shine and colour, our Renovating Polish is perfect. Simply choose the correct shade to match the colour of your boots.

Black | A-000072
Brown | A-000073

Laces



MENS NYLON 10pk			LADIES NYLON 10pk		
BLK/BRN	110cm	A-000059	PURPLE	100cm	A-000068
BLK/BRN	140cm	A-000060	PURPLE	140cm	A-000069
BLK/BRN	160cm	A-000061	PUR/LIL	140cm	A-000152
BLK	75cm	A-000062	PUR/BLK	130cm	A-000147
BLK	90cm	A-000063	LIL/BLK	130cm	A-000144
BLK	110cm	A-000064	PNK/LIL	140cm	A-000151
BLK	140cm	A-000065	SND/LIL	140cm	A-000153
BLK	160cm	A-000066	BLK	130cm	A-000145
BLK	260cm	A-000067	WHT	130cm	A-000146
WHT/BRN	110cm	A-000112	* For more information, visit www.steelblue.com		
WHT/BRN	140cm	A-000070			
WHT/BRN	160cm	A-000071			
BLUE	160cm	A-000150			
MENS LEATHER 2pk					
BLK	140cm	A-000057			
MENS EXECUTIVE 10pk					
BLK	90cm	A-000115			
BLK	100cm	A-000116			

Zip Attachments

TELFER (see page 35)			PORTLAND (see Page 32)		
BLK	SMALL 3 - 6	A-000103	BLK	SMALL 4 - 6	A-000087
BLK	MEDIUM 7 - 11	A-000104	BLK	MEDIUM 7 - 10	A-000088
BLK	LARGE 12 - 14	A-000105	BLK	LARGE 11 - 13	A-000089
			WHT	SMALL 4 - 6	A-000099
			WHT	MEDIUM 7 - 10	A-000098
			WHT	LARGE 11 - 13	A-000097



* For more information, visit www.steelblue.com

Ortho Rebound®

Men's & Ladies



Designed to cushion, cradle and support the entire foot from heel to toe. Made from high-quality polyurethane, it will not flatten-out or compress with prolonged wear.

MEN'S Sizes 3 - 16 A-000130 - A-000143
LADIES Sizes 4 - 11 A-000044 - A-000051

Built for comfort, made for work.





Steel Blue

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Product range correct at time of publication and subject to change without prior notice.

Leather is a natural product and some variation in colour may occur.

The product images in our brochures and website are a general indication of colour.

These variations in no way affect the performance the boot.